

SOUTH PRODUCTION NOTES

April 24, 2015
Afternoon Shift Notes

BASF EMPLOYEES

88 Last Recordable

663 Last Lost Time

93 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / LD 211:

Finished. Waiting for clean out instructions from John B.

NOTE: DUST COLLECTOR DRUM MUST be checked each shift, and change out drum as necessary!

#1 RC / D-1715 LAQ:

Ameriwaste is finished with the trimer lines. We can start the calciner back up and begin feeding. Watch the suction closely. **Be sure to feed the LD 201 and LD 211 in batch order per Chevron.**

Changed oversized screen to 5-mesh.

Keep an eye on the granulator screen, and change as needed.

We can feed all bags on the floor to the calciner **including** the one marked "Hold for John"(batch 558/559). We also need to feed the one partial drum that is on the second floor.

The only bag to hold is the one taped off and labelled "batch 560".

Exhaust to Trimer

#2 MED line / Styrene Trial:

We are done until Monday.

Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial were in MOD...where are they now? Good question. We will need to contact Justin. Calciner clean up has begun.

Currently exhausting to F1.

#3 MED line / Al 5635:

Batches have started back up. All batches are good to feed to the extruder except the bag marked batch 1 and 2 in the red zone. This bag can be marked as alumina reclaim.

Extruder camera was worked on, but not fixed yet it needs a mounting bracket.

Do not feed the first batch that was made with Pural to the calciner(see below).

#3 RC / AI-5635 next:

Do not flush calciner with the first batch made with Pural. This will need to be repacked into a lined supersack and sent out as AL reclaim with AL-5635 written on it.

NOTE: drum of unlabeled oversize AI 5637 was labelled, weighed and SAP'd as AI 5637 fines (per John Bodmann's instructions). Currently have drum in red zone on 1st floor.

Exhaust to CTO

#4 RC / Ni 2458 :

Trimer line cleaning is finished. Restart calciner and watch the suction closely on this calciner and #1 RC also.

We need to repack all of the second dip material as it was put into 120 bags. It will need to be repacked into 118 bags.

Exhaust to Trimer

#5 RC / Catoxid:

Calciner dam repair is completed. Relight calciner and begin feeding when we get material.

We have a new turntable. It can be put on the scale when the last drum on the current pallet is filled.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH next

Continue...keeps buggies moving and use Shirmer for buggy lifts to/from 2nd floor.

Elevator is not working in Bldg 27. If not repaired and we start pfaudler batches, we will need to coordinate material lifts (buggies for #6 dryer) with Shirmer before and through the weekend!

The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / BE 0101:

**Make batches as needed. Check with kiln...3 bags on floor as of 1:30 pm.
Take batches to Bldg 10 to be fed on TK #2**

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Continue ... Schirmer to lift full buggies to the 2nd floor. Will need to call Ray when needed.

National Dryer: Ni 2458 - second dip completed

Dryer dumper and tote will need to be cleaned(including the top ledge of the dumper). Then we can start cleaning the dryer. NOTE: there is a large amount of accumulated dusty material under the front end of the dryer belt (1st ledge) that will need vacuumed off.

PK Blender / AL 3915 Pill mix:

Started late on day shift. Experimenting with two operators to see if we can catch up.

Made chrome tank on midnight shift...tank level at around 70%.

We will need to unload the batch of pill mix and then switch to Catoxid. No clean out is needed as long as we do not leave any chunks inside of the PK.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 / Cu 0860:

Tower can be unloaded and reloaded when space is available.

Tower 6 / Cu 0860:

Tower can be started up on second shift.

North Screener / Cu-0860:

Continue screening.

South Screener / E 474:

Continue screening. When finished with E 474 totes clean and change over to Cu 0860, and take DI bottles back to warehouse drop.

#2662 (west) Pill Machine / Al-3915:

Continue.

#2664 (east) Pill Machine / AI 3915:

Continue.

TK #2 / BE 0101 next

Continue to load and unload.

NOTE: make sure BI mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Area around Bi mill has been cleaned and organized.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full

Mark would like a final count of the fines drums.

Rotolock for DC has been replaced. Hopefully it will not kick out anymore.

Harrop Kiln / AI 3920:

Continue...using lot 614. We are at 65min car and will be able to run 1 operator per shift.

Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.

Elevator is not running.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
- 2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
- 3) Mill V-2045 P
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) PK/#5 RC
- 8) East Pfaudler/#6RC
- 9) #3 MED/#3RC

- 10) Reduction Towers
- 11) #4RC
- 12) #2 MED/#2RC Clean up